## Spécialistes de la gaine thermorétrectable www.gaines-thermoretractables.fr

## **Self-welding connector CAS**

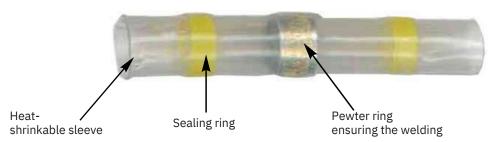
CAS is an electrical connector consisting of a tin ring in a heat shrink tubing with 2 rings of adhesive. This series connection makes it very easy to make a sealed connection between 2 conductors. It can also be used as an extension.

The implementation of these sleeves is simple and ensures a tightness of your electrical connections.

- 4:1 tapered sheath
- Operating temperature 55 to 125°C
- Dielectric strength 17 KV/mm
- Waterproof
- Shrinking temperature: > 110°C.
- Available in packaging of 25 and 100 pieces



Conductor section	Length (mm)
0.3 - 0.8 mm <sup>2</sup> White	25
0.8 - 2 mm <sup>2</sup> Red	40
2 - 4 mm² Blue	40
4 – 6 mm² Yellow	40



Physical properties	Test method	Results
Tensile strength	ASTM D 638	14 N/mm²
Elongation at break	ASTM D 638	400 %
Longitudinal shrinkage	ASTM D 2671	- 10% max
Moisture regain	ASTM D 570	0,12% max
Specific gravity	ASTM 972	1,08 gr/cm3

Thermal properties	Test method	Results
Thermal shock 4 hours at 200°C	ASTM D 2671	No drips No tears not
Low temperature flexibility to - 40°C	ASTM D 2671 c	Does not tea
Elongation after aging Thermal(168 hours at 150°C)	ASTM D 638	300%

Electrical properties	Test method	Results
Dielectric strength	ASTM D 2671	> 17 kV/mm
Specific volume resistance	ASTM D 257	1014 ohm cm

Chemical properties	Test method	Results
Fluid resistance		Good
Copper corrosio	ASTM D 2671 B	

## **Implementation**

- Choose the Ø of the sleeve suitable for the conductors to be connected.
- Strip the wires about 5-6 mm.

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- Insert the 2 wires (only one per side) in the sleeve, overlapping the stripped parts.
- Arrange the sleeve so that the central pewter ring is in the middle of the connection.
- First heat the sleeve in the center at the level of the tin until it melts.
- Leave to cool slowly.

